

Work Order ID 78556

\*78556\*

Page 1

January-11-12 10:56:19 AM

Item ID: D412-758-015

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Stop \*NS2\*

Start Date: 11/01/2012 Start Qty: 3.00

\*3\*

Cust Item ID:

Required Date: 25/01/2012 Req'd Qty: 3.00

\*3\*

Customer:

Reference:

Approvals:

Process Plan: M.C.J

Date: 12/01/11 Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

IIN-D412-758

C

100

0.00

\*100\*

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile &amp; type labels per PPP412-758-015 CHG001

S 12/03/07

M.C.J 12/03/07

110

Pick Kit

0.00

\*110\*

Packaging

Memo

0.00

Packaging

1x Sp 12-3-07

115

QC4- 100% Inspect kits for completeness

0.00

\*115\*

QC

Memo

0.00

Quality Control

S 12/03/07

Ⓢ

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 78556****\*78556\***

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**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

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Start Date: 11/01/2012 Start Qty: 3.00

**\*3\***

Cust Item ID:

Required Date: 25/01/2012 Req'd Qty: 3.00

**\*3\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

120

0.00

**\*120\***

Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D412-758-015

Location: \_\_\_\_\_

PPP Rev: \_\_\_\_\_

*A SHIP BAG VE*

130

0.00

**\*130\***

QC21- Final Inspection - Work Order Release

QC

Memo

0.00

Quality Control

*MC 12/3/12 (1)**MC 12/03/07**MC 12/03/07 (1)*

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# Picklist Print

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January-11-12 10:56:24 AM

Work Order ID: 78556

**\*78556\***

Parent Item: D412-758-015

**\*D412-758-015\***

Parent Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Start Date: 11/01/2012

Required Date: 25/01/2012

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP rev:A 10.06.21 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3531-041 <b>*D3531-041*</b> Bracket Assembly		Manufactured	No			110	Each	1.0000	1	3			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST227				1					
					71976			1					
D2464 <b>*D2464*</b> 3/4 Seal		Manufactured	No			110	f	238.3800	1.05	3.315789			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST404				238.38					
					61878			238.38					
D3525-1 <b>*D3525-1*</b> Placard		Manufactured	No			110	Each	7.0000	1	3			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST053				7					
					28428			2					
					68324			5					
D3645-1 <b>*D3645-1*</b> Washer		Manufactured	No			110	Each	76.0000	4	12			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				st073				76					
					35024			28					
					35025			48					

W/O:		WORK ORDER CHANGES					
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Parent Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Start Date: 11/01/2012

Required Date: 25/01/2012

Start Qty: 3.00

Required Qty: 3.00

AN525-10R7

Purchased

No

110

Each

225.0000

**\*AN525-10R7\***

Screw

## Location

## Loc Qty

## Loc Code

ST345

225

115371

25

116737

100

118686

100

NAS1149DN632J

Purchased

No

110

Each

621.0000

**\*NAS1149DN632J\***

Washer

## Location

## Loc Qty

## Loc Code

ST298

621

118428

621

AN960JD10

NAS1149D0363J

Purchased

No

110

Each

0.0000

**\*AN960JD10\***

Washer

MS21042L06

Purchased

No

110

Each

126.0000

**\*MS21042L06\***

Nut

## Location

## Loc Qty

## Loc Code

ST300

126

118354

2

119109

100

119758

24

MS24693-S29

Purchased

No

110

Each

120.0000

**\*MS24693-S29\***

Screw

## Location

## Loc Qty

## Loc Code

ST288

120

103915

120

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Shop Packet Print

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# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Start Date: 11/01/2012

Required Date: 25/01/2012

Start Qty: 3.00

Required Qty: 3.00

RAM-B-201U-A

Purchased

No

110

Each

6.0000

2 2 2

\*\*

**\*RAM-B-201U-A\***

Socket Arm, 1.75"

Location

Loc Qty

Loc Code

ST396

6

119747

6

RAM-B-202U

Purchased

No

110

Each

6.0000

2 2x 2

\*\*

**\*RAM-B-202U\***

Round Plate Mount, Single 1" Ball

Location

Loc Qty

Loc Code

ST396

6

118365

2

119747

4

RAM-B-217U

Purchased

No

110

Each

7.0000

1 2x 1

\*\*

**\*RAM-B-217U\***

Round Plate Mount, Dual 1" Ball

Location

Loc Qty

Loc Code

ST396

7

118365

1

119747

6

MS21042L3

Purchased

No

110

Each

6,081.000

3 2x 3

\*\*

**\*MS21042L3\***

Nut

Location

Loc Qty

Loc Code

ST300

6081

117441

16

117885

32

118451

5

118927

3

119017

5551

119075

474

3x

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Shop Packet Print

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